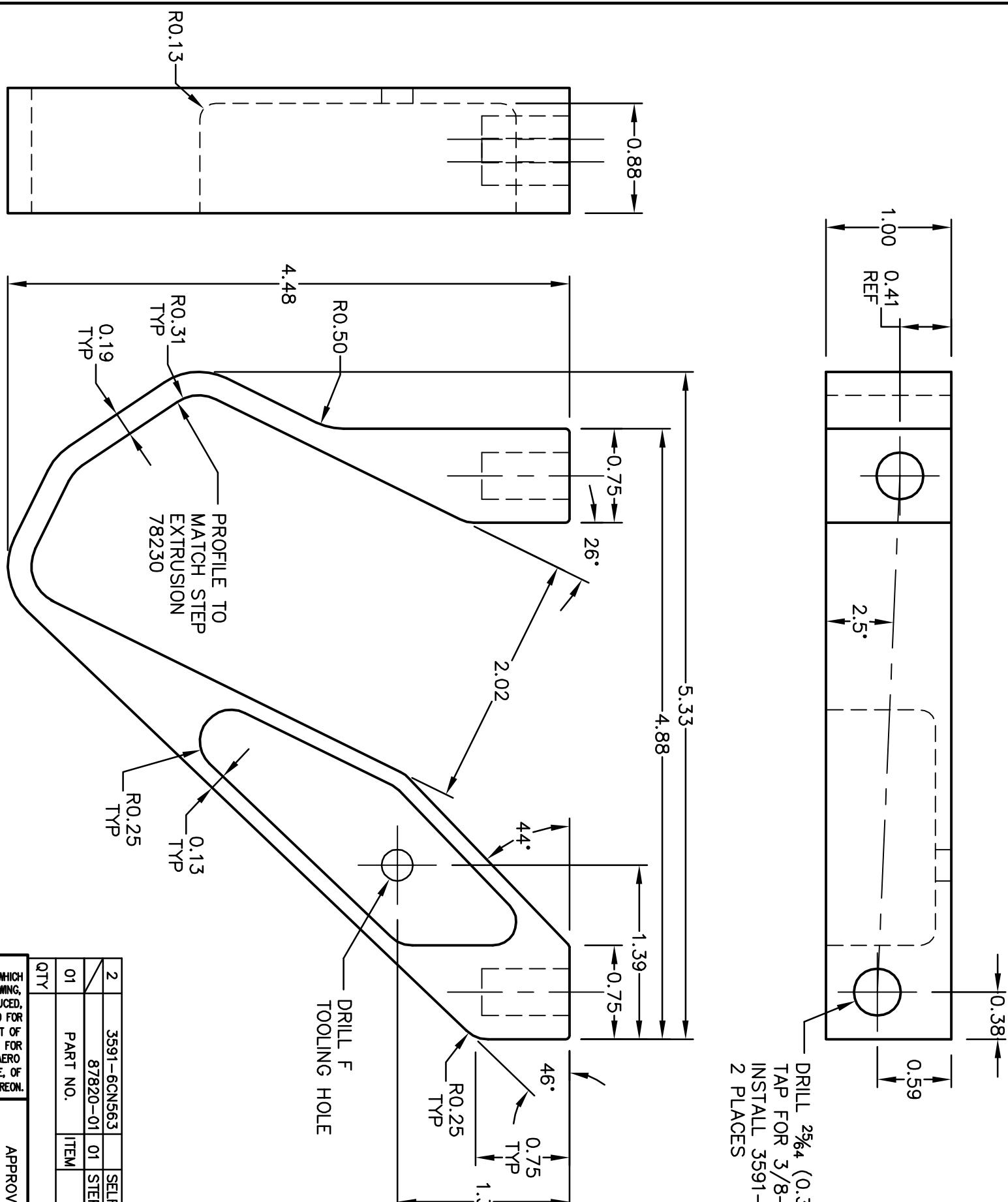


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		

01 STEP BRACKET

PART TO BE CNC MACHINED USING DRAWING AS TEMPLATE



DRILL 25/64 (0.391) X 0.7 DEEP
TAP FOR 3/8-24 HELICOIL
INSTALL 3591-6CN563 HELICOIL

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

RECIPIENT AGREES TO HOLD AERO
S FROM THE USE, OR MISUSE, OF
INFORMATION CONTAINED THEREON.

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INFORMATION AND DATA WHICH ARE CONTAINED THEREON.		APPROVALS				LIST OF MATERIALS	
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE	
2	3591-6CN563		SELF LOCKING HELICOIL				
	87820-01	01	STEP BRACKET (LEFT)	6061-T6 ALUMINUM	QQ-A-200/8	4.5 X 1 BAR	
01							

LIST OF MATERIALS

AERO DESIGN LTD

CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M
2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.

STEP INSTALLATION
STEP BRACKET FABRICATION
SEE 2000

1	DWG. SIZE	DWG. NO.	REV.
1	A3	87820	0